

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-26. (Canceled)

27. (Cancelled)

28. (Cancelled)

29. (Currently amended) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob ~~having a cover part formed of a flexible and indentable material, said article being comprised of including:~~

~~a cover part comprised at least in part of a member formed of said a flexible and indentable material and comprising at least a portion of said cover part of said article;~~

an image sheet of a flexible material bonded to said member, including a printed image on a first side thereof;

said image sheet being in contact with said member at a second and opposite side of said first side image sheet;

said image sheet being bonded on said second side to said member by pressing said image sheet to said member to adhere said image sheet to said member;[[,]] and

said member having a planar an indentation formed therein in a surface thereof, in which said image sheet is received when bonded, while bonding said image sheet to said member in

~~said planar indentation, said planar indentation having a depth at least as great as the thickness of said image sheet so as to recess said image sheet in said member.~~

30. (Previously presented) The article set forth in Claim 29 wherein:

said image sheet and said member are each formed of a flexible plastic material.

31. (Currently amended) The article set forth in Claim 30 wherein:

said image sheet is bonded to said member by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member, whereby said second side of the image sheet is welded to the said member.

32. (Previously presented) The article set forth in Claim 29 wherein:

said image sheet includes an ink receptive coating thereon.

33. (Currently amended) The article set forth in Claim 32 including:

a textured surface of said image sheet under ink receptive coating.

34. (Previously presented) The article set forth in Claim 29 including:

a transparent laminate sheet on said image sheet covering said printed image.

35. (Previously presented) The article set forth in Claim 34 wherein:

said image sheet is formed of polyvinyl chloride.

36. (Cancelled).

37. (Currently amended) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob ~~having a cover part formed of a flexible and indentable material~~, said article further comprising:

a member formed of ~~said~~ a flexible and indentable material and comprising at least a portion of ~~said~~ a cover part of said article;

an image sheet of a flexible material having first and second sides and cut according to predetermined contours of ~~adapted to be bonded to said member and including~~ an image printed on ~~a~~ the first side thereof;

an substantially planar indentation in the surface of said member having a depth at least about equal to as great as the thickness of said image sheet and a contour complementing the contour of the image sheet; and

said image sheet being welded on said second side ~~is bonded~~ to said member within said indentation by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member.

38. (Currently amended) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, ~~said cover part article~~ further comprising:

a member formed of said flexible and indentable material and comprising at least a portion of said cover part;

an image sheet of a flexible material having first and second sides and having an image printed on ~~a~~ said first side of said image sheet;

a substantially planar debossed indentation in the surface of ~~on~~ said member; and

said image sheet being bonded welded on said second side to said member by RF energy to adhere said image sheet to said member at said indentation.

39. (New) The article set forth in claim 37, wherein said member and said image sheet are formed of the same material.

40. (New) The article set forth in claim 37, wherein said member and said image sheet are formed of flexible plastic material.

41. (New) The article of claim 40, wherein said flexible plastic material is comprised of polyvinyl chloride.

42. (New) The article of claim 37, wherein said image sheet is comprised of a substrate and ink receptive coating applied thereto.

43. (New) The article of claim 42, wherein the substrate possesses coating applied thereto.

44. (New) the article of claim 37, wherein said image sheet further comprises a laminate sheet overlaying said image.